



Test Report issued under the responsibility of:



TEST REPORT
IEC 60825-1
Safety of laser products -
Part 1: Equipment classification and requirements

Report Number..... : 4791283336
Date of issue..... : 2024-07-16
Total number of pages : 52 pages (including 31 pages of enclosures)

Name of Testing Laboratory : UL Solutions RTP
preparing the Report : 12 Laboratory Drive, Research Triangle Park 27709,
North Carolina, USA

Applicant's name : ams-OSRAM AG
Address..... : TOBELBADER STRASSE 30
PREMSTAETTEN, 8141
AUSTRIA

Test specification:
Standard : IEC 60825-1:2014
Test procedure : CB Scheme
Non-standard test method : N/A

TRF template used..... : IECEE OD-2020-F1:2021, Ed.1.4
Test Report Form No. : IEC60825_1G
Test Report Form(s) Originator : OVE
Master TRF : Dated 2021-10-05

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authenticity of this Test Report and its contents can be verified by contacting the NCB, responsible for this
Test Report.

Test item description :	Time of flight sensor	
Trade Mark(s)		
Manufacturer	ams-OSRAM AG TOBELBADER STRASSE 30 PREMSTAETTEN, 8141 AUSTRIA	
Model/Type reference	TMF8806	
Ratings	Not Required – No direct connection to mains IEC 60825-1 Class 1 Laser Product	
Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):		
<input checked="" type="checkbox"/>	CB Testing Laboratory:	UL Solutions RTP
Testing location/ address :		12 Laboratory Drive, Research Triangle Park 27709, North Carolina, USA
Tested by (name, function, signature) :		Michal Jasinski (Project Handler) 
Approved by (name, function, signature) ... :		Benjamin Cribb (Reviewer) 
<input type="checkbox"/>	Testing procedure: CTF Stage 1:	
Testing location/ address :		
Tested by (name, function, signature) :		
Approved by (name, function, signature) ... :		
<input type="checkbox"/>	Testing procedure: CTF Stage 2:	
Testing location/ address :		
Tested by (name + signature)		
Witnessed by (name, function, signature) . :		
Approved by (name, function, signature) ... :		
<input type="checkbox"/>	Testing procedure: CTF Stage 3:	
<input type="checkbox"/>	Testing procedure: CTF Stage 4:	
Testing location/ address :		
Tested by (name, function, signature) :		
Witnessed by (name, function, signature) . :		
Approved by (name, function, signature) ... :		
Supervised by (name, function, signature) :		

<p>List of Attachments (including a total number of pages in each attachment): Enclosure 1 – European Group Differences and National Differences – 14 pages Enclosure 2 – Canadian National Differences – 4 pages Enclosure 3 – EN 50689:2021 - Safety of laser products – Particular Requirements for Consumer Laser Products – 13 pages</p>	
<p>Summary of testing:</p>	
<p>Tests performed (name of test and test clause): Measurement Geometry Simplified (default) Method – Clause 5.4.1(a) Simplified (Default) Evaluation – Clause 5.4.2</p>	<p>Testing location: UL Solutions RTP 12 Laboratory Drive, Research Triangle Park 27709, North Carolina, USA</p>
<p>Summary of compliance with National Differences (List of countries addressed):</p> <ul style="list-style-type: none"> - EU Group - Canada 	
<p><input checked="" type="checkbox"/> The product fulfils the requirements of EN 60825-1:2014 + A11:2021, CAN/CSA-E60825-1:15</p>	

Use of uncertainty of measurement for decisions on conformity (decision rule) :

No decision rule is specified by the IEC standard, when comparing the measurement result with the applicable limit according to the specification in that standard. The decisions on conformity are made without applying the measurement uncertainty ("simple acceptance" decision rule, previously known as "accuracy method").

Other:... (to be specified, for example when required by the standard or client, or if national accreditation requirements apply)

Information on uncertainty of measurement:

The uncertainties of measurement are calculated by the laboratory based on application of criteria given by OD-5014 for test equipment and application of test methods, decision sheets and operational procedures of IECEE.

IEC Guide 115 provides guidance on the application of measurement uncertainty principles and applying the decision rule when reporting test results within IECEE scheme, noting that the reporting of the measurement uncertainty for measurements is not necessary unless required by the test standard or customer.

Calculations leading to the reported values are on file with the NCB and testing laboratory that conducted the testing.

Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

Due to the size of the device the marking is provided on the shipping package.

amun OSRAM

(2S) Shipment ID: **5002259841**



(3S) Package ID: **113617474**



(K) Trans. ID (Customer P.O. No):

GDAMS24040101



A_U999 ZX65 L0001AAG

(P) Ordering Code (Customer Part No.): **TMF8806**



(Q) Quantity: **50000**



(1P) MPN:



(4L) Country of Origin: **TH**



Pack Date: **15.07.2024**

Net Weight: **3,0 KG**

Gross Weight: **4,9 KG**

(13Q) BOX: **1/1**

Explanatory label: "Class 1 Laser Product" indicated in user information document.

Test item particulars: Time of flight sensor	
Classification of installation and use: Component for building-in	
Supply Connection: No direct connection to AC mains:	
Possible test case verdicts: - test case does not apply to the test object..... : N/A - test object does meet the requirement..... : P (Pass) - test object does not meet the requirement..... : F (Fail)	
Testing :	
Date of receipt of test item : 2024-05-30	
Date (s) of performance of tests : 2024-06-07, 2024-06-17	
General remarks:	
"(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report.	
Throughout this report a <input type="checkbox"/> comma / <input checked="" type="checkbox"/> point is used as the decimal separator.	
Manufacturer's Declaration per sub-clause 4.2.5 of IEC60825-1:	
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided :	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> Not applicable
When differences exist; they shall be identified in the General product information section.	
Name and address of factory (ies) : ams Asia Inc. No.2 Makiling Drive, Carmelray Industrial Park II, Special Economic Zone Brgy. Milagrosa, Calamba City, Laguna, 4027, Philippines	

General product information and other remarks:

Only hazards resulting from laser radiation have been addressed.

The product covered by this report is a time of flight sensor. The device consists of an infrared VCSEL model PQCW-BC-0200-W0945-E33, manufactured by Princeton Optronics. The device is intended for distance measurement for camera autofocus, presence detection, object detection, etc. The laser emissions from the device are pulsed.

Trademarks:

Trademarks may be applied to the product, product packaging and/or product literature.

Model Differences:

N/A

Electrical Ratings:

N/A – Device is not directly connected to AC mains.

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict
4	CLASSIFICATION PRINCIPLES		
4.3	Classification rules		---
4.3 a	Radiation of a single wavelength	See “Measured accessible laser radiation and comparison with AEL” section.	P
4.3 b	Radiation of multiple wavelengths		N/A
	1) Laser product emits at two or more wavelengths shown as additive in Table 1		N/A
	2) Laser product emits at two or more wavelengths not shown as additive in Table 1		N/A
4.3 c	Radiation from extended sources (see 5.4.3)		N/A
4.3 d	Non-uniform, non-circular or multiple apparent source		N/A
4.3 e	Time bases		---
	1) 0,25 s		N/A
	2) 100 s	Considered	P
	3) 30000 s	Long-term viewing not intended	N/A
4.3 f	Repetitively pulsed or modulated lasers		P
	1) Any single pulse		P
	2) Average power for pulse trains		P
	3) Pulse duration $t \leq T_i$: Number of pulses N and C_5 :	See “Measured accessible laser radiation and comparison with AEL” section.	P
	3) Pulse duration $t > T_i$: Number of pulses N and C_5 :		N/A
4.4	Laser products designed to function as conventional lamps.		N/A
	α measured at 200 mm distance from closest point of human access ($\alpha > 5$ mrad).		N/A
	Un-weighted radiance L measured at 200 mm distance (comparison with $L_T = 1 \text{ MWm}^{-2}\text{sr}^{-1}/\alpha$) under reasonably foreseeable single fault conditions.		N/A

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict
	Evaluation of emission according to IEC 62471 series (optional): Standard applied (IEC 62471 series).....: Risk Group.....: Labelling.....: Classification of product based on accessible laser radiation (if no laser radiation accessible: Class 1).		N/A

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict
5	DETERMINATION OF THE ACCESSIBLE EMISSION LEVEL and PRODUCT CLASSIFICATION		
5.1	Tests		---
	Compliance under reasonably foreseeable single fault conditions.	There were no foreseeable single faults to be assessed. See "Measured accessible laser radiation and comparison with AEL" section	P
5.3	Determination of the class of the laser product ... : For Class 1C: vertical safety standard applied with requirements for Class 1C.		---
5.4	Measurement geometry		---
5.4.1	General		---
5.4.2	Default (simplified) evaluation	See "Measured accessible laser radiation and comparison with AEL" section	P
	Conditions applied	See "Measured accessible laser radiation and comparison with AEL" section	P
	Aperture diameter	See "Measured accessible laser radiation and comparison with AEL" section	P
	Reference point :.....	See "Measured accessible laser radiation and comparison with AEL" section	P
	Measurement distance : (for each condition)	See "Measured accessible laser radiation and comparison with AEL" section	P
5.4.3	Evaluation condition for extended sources		N/A
	Conditions applied		N/A
	Most restrictive position : (distance from reference point)		N/A
	Angular subtense of the apparent source α and C_6 : (for each condition)		N/A
5.4.3 a	Aperture diameters (for each condition).		N/A
5.4.3 b	Angle of acceptance (for each condition).....		N/A

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict

Measured accessible laser radiation and comparison with AEL:

Method:

Samples of model TMF8806 were provided for testing by the Applicant together with a test fixture and software. Samples were operated per applicant instructions using the provided test fixture and software. The emissions from the device are pulsed. The main pulse pattern is emitted regularly, there are no pulse packets. Before the main pulse pattern, the device emits 4 – 5 pre pulses. The pre pulses have a negligible impact on the classification and therefore were not considered in classification. The device was provided with a software allowing to change several options with respect to the pulse pattern:

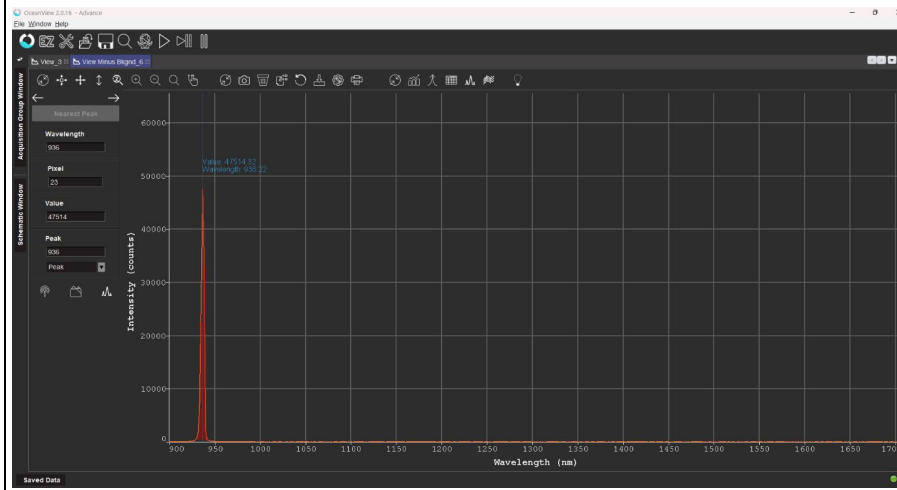
- Pulse frequency – possible options: 20MHz (actual 18.82MHz) or 40MHz (actual 37.6MHz);
- Pulse widths – possible settings: 0 to 3. This parameter determines the width of the regular pulses (other than pre pulses):
 - Setting 0: 312ps
 - Setting 1: 625ps
 - Setting 2: 938ps
 - Setting 3: 1250ps
- Pre Pulse (I Pre Pulse) – possible settings: 0 to 3. Current setting of the pre pulse. 0 is lowest current setting, 3 is the highest current setting.
- PrePulseWidth 2x – possible settings (On or Off). This parameter doubles the pre pulse ON time (from 312pSeconds to 625pSeconds).
- Peak Current (I Pulse) – possible settings – 0 to 15. Current setting of the main pulse patter. 0 is the lowest current setting, 15 is the highest current setting.

The units were tested in normal conditions in the following pattern 938ps ON Time, 37.6MHz Frequency, Pulse Width – 2, I Pre Pulse – 0, PrePulseWidth 2x – ON, Peak Current - 15. Results for 938ps ON Time, 18.82MHz Frequency, Pulse Width – 2, I Pre Pulse – 0, PrePulseWidth 2x – ON, Peak Current - 15 were calculated based on the measured results at 37.6MHz

Laser Component Info:

Manufacturer:	Princeton Optronics
Type/Part No.:	PQCW-BC-0200-W0945-E33
Rated Wavelength (nm):	945 (typical center wavelength)
Rated Output Power (mw):	200 (quasi continuous wave)
Measured Wavelength (nm):	936

FIGURE 1 – Model TMF8806 – Wavelength measurement



IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict

Measured accessible laser radiation and comparison with AEL (Continued):

Pulse verification measurements:

FIGURE 2 – Model TMF8806 – Pulse frequency – 40MHz, Pulse Width setting – 1, Pre pulse setting – 0, PrePulse Width 2x setting – ON, Peak Current setting 15



IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict

Measured accessible laser radiation and comparison with AEL (Continued):

Optical output power measurement:

The power measurements were made by moving the power detector/aperture along the radiation field and the maximum power measured was recorded as noted below. The reference point for the apparent source location was considered to be the top surface of the diffuser over the VCSEL.

Note 1: Closes point of access measurement without limiting aperture was performed as a reference measurement.

Note 2: Simplified method (C6 = 1) was used for measurements and classification.

Normal operation conditions - 938ps ON Time, 37.6MHz Frequency, Pulse Width – 2, 1 Pre Pulse – 0, PrePulseWidth 2x – ON, Peak Current - 15 100mm and 2000mm Distance										AEL RESULT				Duty Cycle	Max. Measured Results		DETERMINATION	Ratio of Measured to AEL		
IEC60825-1 Method	Clause	Exposure Time (Sec)	λ (nm)	C_4	C_7	Ti	N	C_5	60825-1 Table	Class	Equation	Joules	Watts		Condition 3 (Watts)	Condition 1 (Watts)		Condition 3	Condition 1	
SIMPLIFIED	4.3(f)(1)	AEL Single Pulse	9.38E-10	936	2.965	1.0	--	--	3	1/1M	$(7.7 \times 10^{-5}) * (C_4)$ Joules	2.28E-07	2.43E+02	--	8.752E-03	3.37E-04	DOES NOT EXCEED AEL	0.0036%	0.0001%	
SIMPLIFIED	4.3(f)(2)	AEL Average	100	936	2.965	1.0	--	--	3	1/1M	$(3.9 \times 10^{-9}) * (C_4) * (C_7)$ Watts	1.16E-01	1.16E-03	3.53%	3.09E-04	1.19E-05	DOES NOT EXCEED AEL	26.72%	1.03%	
SIMPLIFIED	4.3(f)(3)	AEL Single Pulse (TI)	5.00E-06	936	2.965	1.0	5.00E-06	--	3	1/1M	$(7 \times 10^{-7}) * (t^{0.75}) * (C_4)$ Joules	2.19E-07	4.39E-02	--	3.09E-04	1.19E-05	DOES NOT EXCEED AEL	0.70%	0.03%	
SIMPLIFIED	4.3(f)(3)	Pulse Train (TI)	5.00E-06	936	2.965	1.0	5.00E-06	2000000.0	0.4	3	1/1M	Single Pulse * C_5	8.78E-08	1.76E-02	--	3.09E-04	1.19E-05	DOES NOT EXCEED AEL	1.76%	0.07%

Normal operation conditions - 938ps ON Time, 18.82MHz Frequency, Pulse Width – 2, 1 Pre Pulse – 0, PrePulseWidth 2x – ON, Peak Current - 15 100mm and 2000mm Distance										AEL RESULT				Duty Cycle	Max. Measured Results		DETERMINATION	Ratio of Measured to AEL		
IEC60825-1 Method	Clause	Exposure Time (Sec)	λ (nm)	C_4	C_7	Ti	N	C_5	60825-1 Table	Class	Equation	Joules	Watts		Condition 3 (Watts)	Condition 1 (Watts)		Condition 3	Condition 1	
SIMPLIFIED	4.3(f)(1)	AEL Single Pulse	9.38E-10	936	2.965	1.0	--	--	3	1/1M	$(7.7 \times 10^{-5}) * (C_4)$ Joules	2.28E-07	2.43E+02	--	1.055E-02	4.06E-04	DOES NOT EXCEED AEL	0.0043%	0.0002%	
SIMPLIFIED	4.3(f)(2)	AEL Average	100	936	2.965	1.0	--	--	3	1/1M	$(3.9 \times 10^{-9}) * (C_4) * (C_7)$ Watts	1.16E-01	1.16E-03	1.77%	1.86E-04	7.16E-06	DOES NOT EXCEED AEL	16.10%	0.62%	
SIMPLIFIED	4.3(f)(3)	AEL Single Pulse (TI)	5.00E-06	936	2.965	1.0	5.00E-06	--	3	1/1M	$(7 \times 10^{-7}) * (t^{0.75}) * (C_4)$ Joules	2.19E-07	4.39E-02	--	1.86E-04	7.16E-06	DOES NOT EXCEED AEL	0.42%	0.02%	
SIMPLIFIED	4.3(f)(3)	Pulse Train (TI)	5.00E-06	936	2.965	1.0	5.00E-06	2000000.0	0.4	3	1/1M	Single Pulse * C_5	8.78E-08	1.76E-02	--	1.86E-04	7.16E-06	DOES NOT EXCEED AEL	1.06%	0.04%

Burn Hazard Check:

Normal operation conditions - 938ps ON Time, 37.6MHz Frequency, Pulse Width – 2, 1 Pre Pulse – 0, PrePulseWidth 2x – ON, Peak Current - 15,

Timing considered	AEL equation	AEL	AE	AE/AEL Ratio
Single pulse	$3 \times 10^7 C_4 W$	8.89E+07 W	9.40E-02 W	1.06E-09
100s	0.5W	5.00E-01 W	3.32E-03 W	0.66%

Burn Hazard Check:

Normal operation conditions - 938ps ON Time, 18.82MHz Frequency, Pulse Width – 2, 1 Pre Pulse – 0, PrePulseWidth 2x – ON, Peak Current - 15,

Timing considered	AEL equation	AEL	AE	AE/AEL Ratio
Single pulse	$3 \times 10^7 C_4 W$	8.89E+07 W	1.13E-01 W	0.00%
100s	0.5W	5.00E-01 W	2.00E-03 W	0.40%

Conclusions:

Using simplified method results for the emissions were under Class 1 AEL for all conditions.

Therefore, based on IEC 60825-1 Ed. 3 (2014) this product would be considered a Class 1 Laser Product.

The hazard warning label defined in Cl. 7.13 is not required as the maximum output of the laser at closest point of contact as measured with 3.5mm aperture does not exceed the Class 3B limit.

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict
6	ENGINEERING SPECIFICATIONS		
6.2	Protective housing		---
6.2.1	General		---
	Protective housing prevents access to energy levels in excess of the AEL for Class 1.	Maximum exposure is to Class 1 radiation	P
	Protective housing prevents access to energy levels equivalent to Class 4 and withstands exposures under reasonably foreseeable single fault conditions.		N/A
	Maintenance of Class 1, 1C, 1M, 2, 2M, or 3R (access to emissions of Class 3B or 4 is prevented).	No Class 3B or 4 laser emissions	P
	Maintenance of Class 3B product (access to emission of Class 4 is prevented).		N/A
6.2.2	Service	Device is not serviceable. Maximum exposure is to Class 1 radiation	N/A
6.2.3	Removable laser system (laser system complies with requirements of Clauses 6 and 7).		N/A
6.3	Access panels and safety interlocks		---
6.3.1	Panel is intended to be removed during operation (or maintenance) and would give access to higher energy levels (see Table 13).	No removeable panels	N/A
	Accessible emission (after removal of the panel) corresponds to product Class (designated by "X" in Table 13)		N/A
	Emission through the opening if interlocked panel of Class 1, 1C, 1M, 2, or 2M is removed (Emission < AEL of Class 1M or 2M).		N/A
	Emission through the opening if interlocked panel of Class 3R, 3B, or 4 is removed (Emission < AEL of Class 3R).		N/A
	Requirements regarding reasonably foreseeable single fault condition.		N/A
6.3.2	Override mechanism		N/A
	Behaviour of override in operation when the panel is replaced.		N/A
	Visible or audible warning for override mode.		N/A
6.4	Remote interlock connector	Class 1 Laser Product	N/A
6.5	Manual reset	Class 1 Laser Product	N/A
6.6	Key control	Class 1 Laser Product	N/A
6.7	Laser radiation emission warning		---

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Clause	Requirement + Test	Result - Remark	Verdict
6.7.1	Laser product is a 3R ($\lambda < 400$ nm; $\lambda > 700$ nm), 1C, 3B or 4 laser systems.	Class 1 Laser Product	N/A
6.7.2	Audible or visible warning.	Class 1 Laser Product	N/A
	Warning is failsafe or redundant.		N/A
	Viewing of the visible warning does not require exposure to emissions > AEL for Class 1M and 2M.		N/A
6.7.3	Operational control and laser aperture are provided with a warning device when they are separated more than 2 m from warning device.	Class 1 Laser Product	N/A
6.7.4	Visible indication of output aperture if laser emission may be distributed through more than one output.	Class 1 Laser Product	N/A
6.7.5	Switch for handheld Class 3R device must be depressed for emission (in lieu of emission indicator).	Class 1 Laser Product	N/A
6.8	Beam stop or attenuator	Class 1 Laser Product	N/A
6.9	Controls	No radiation over Class 1 Requirement to be evaluated in end product application.	N/A
6.10	Viewing optics		N/A
	a) Human access to laser radiation in excess of Class 1M prevented when the shutter is opened or attenuation varied.		N/A
	b) Opening of the shutter or variation of the attenuation prevented when exposure to laser radiation in excess of Class 1M is possible.		N/A
6.11	Scanning safeguard	Not a scanning type	N/A
6.12	Safeguard for Class 1C products	Not a Class 1C product	N/A
	a) Human access to laser radiation in excess of AEL for Class 1 measured under Condition 3 is prevented.		N/A
	b) Human access to laser radiation in excess of AEL for Class 3B measured through 3,5 mm aperture at 5 mm distance from applicator is prevented.		N/A
6.13	Walk-in access		N/A
	a) Means provided so that any person inside the housing can prevent activation of Class 3B or 4 laser hazards.	Not a walk in type	N/A
	b) A warning device provides adequate warning of emission to any person within the housing.		N/A

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict
	c) Where “walk-in” access during operation is intended or reasonably foreseeable, emission of laser radiation that is equivalent to Class 3B or 4 while someone is present inside the enclosure of Class 1, Class 2 or Class 3R product is prevented by engineering means.		N/A
6.14	Environmental conditions		---
	- climatic conditions	Climatic conditions recorded during testing. See “Measured accessible laser radiation and comparison with AEL” section	P
	- vibration and shock	Only hazards resulting from laser radiation have been addressed.	N/A
6.15	Protection against other hazards		---
6.15.1	Non-optical hazards (product safety standard)	Only hazards resulting from laser radiation have been addressed.	N/A
	- electrical hazards;		N/A
	- excessive temperature;		N/A
	- spread of fire from the equipment;		N/A
	- sound and ultrasonics;		N/A
	- harmful substances;		N/A
	- explosion;		N/A
6.15.2	Collateral radiation		N/A
6.16	Power limiting circuit	See “Measured accessible laser radiation and comparison with AEL” section To be assessed in end product application	N/A

7	LABELLING		
7.1	General		---
	Labels durable, permanently affixed	Class 1 Laser Product statement provided in the user information	P
	Labels clearly visible	Class 1 Laser Product statement provided in the user information	P

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict
	Reading of labels is possible without exposure to laser radiation in excess of AEL for Class 1.	Maximum exposure is to Class 1 radiation	P
	Colour combination	Not required for Class 1 Laser Product	N/A
	Labelling impractical due to the size or design of the product.	Due to the product size labelling is applied to the smallest unit shipping container and/or product packaging and/or user information.	P
	Warning label – Hazard symbol (Figure 3)		N/A
7.2 - 7.7	Text on explanatory label or pictogram (laser class, warning text)	Class 1 Laser Product provided in the user information	P
7.8	Aperture label		N/A
7.9	Radiation output and standards information		---
	Max output of laser radiation	May be provided in user information	N/A
	Pulse duration	May be provided in user information	N/A
	Emitted wavelength(s)	May be provided in user information	N/A
	Name and publication date of the standard	IEC 60825-1:2014, IEC 60825-1:2014 + A11:2021 and EN 50689:2021 provided in the user information	P
7.10	Labels for access panels		---
7.10.1 a) – f)	Labels for panels - warning wording used	No access panels	N/A
7.10.2	Labels for safety interlocked panels - Warning wording used		N/A
7.11	Warning for invisible laser radiation		N/A
7.12	Warning for visible laser radiation		N/A
7.13	Warning for potential hazard to the skin or anterior parts of the eye - warning wording used	Measured values were under Class 3B AEL. See “Measured accessible laser radiation and comparison with AEL” section	N/A
8	OTHER INFORMATIONAL REQUIREMENTS		
8.1	Information for the user		---

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict
	a) adequate instructions for assembly, maintenance and safe use and description of the classification limitations, if appropriate.	All required information is provided in the user manual.	P
	b) additional warning for Class 1M and 2M		N/A
	c) laser beam parameters for radiation above the AEL of Class 1		---
	<ul style="list-style-type: none"> Wavelength 	Class 1 Laser Product	N/A
	<ul style="list-style-type: none"> Beam divergence 	Class 1 Laser Product	N/A
	<ul style="list-style-type: none"> Pulse pattern (pulse duration, repetition rate, ...) 	Class 1 Laser Product	N/A
	<ul style="list-style-type: none"> Maximum power or energy output 	Class 1 Laser Product	N/A
	d) safety instruction for embedded laser products and other incorporated laser products.		N/A
	e) MPE and NOHD for Class 3B and 4 laser products; For collimated beam Class 1M and 2M lasers the extended NOHD (ENOHD).		N/A
	f) information for the selection of eye protection.		N/A
	g) reproduction of all required labels and warnings.	All labelling provided in user information	P
	h) location of laser apertures		N/A
	i) list of controls, adjustments of procedures for operation and maintenance - and warning statement.	Provided	P
	j) information (compatibility requirements) about laser energy source if not incorporated.	Provided	P
	k) additional warning for Class 1, 1M, 2, 2M, and 3R regarding skin or corneal burns.		N/A
	l) Information for Class 1C products (e.g. warning that repeated application may pose a risk).	Class 1 Laser Product	N/A
8.2	Purchasing and service information		P
	a) safety classification of each laser product stated in all descriptive material (e.g. brochures).	Provided	P
	b) adequate instructions for servicing available: <ul style="list-style-type: none"> warnings and precautions regarding exposure of laser emission above Class 1 maintenance schedule list of controls and procedures that could increase accessible emissions description of displaceable parts protective procedures for service personnel reproduction of labels and hazard warnings 	Products are not serviceable.	P

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict

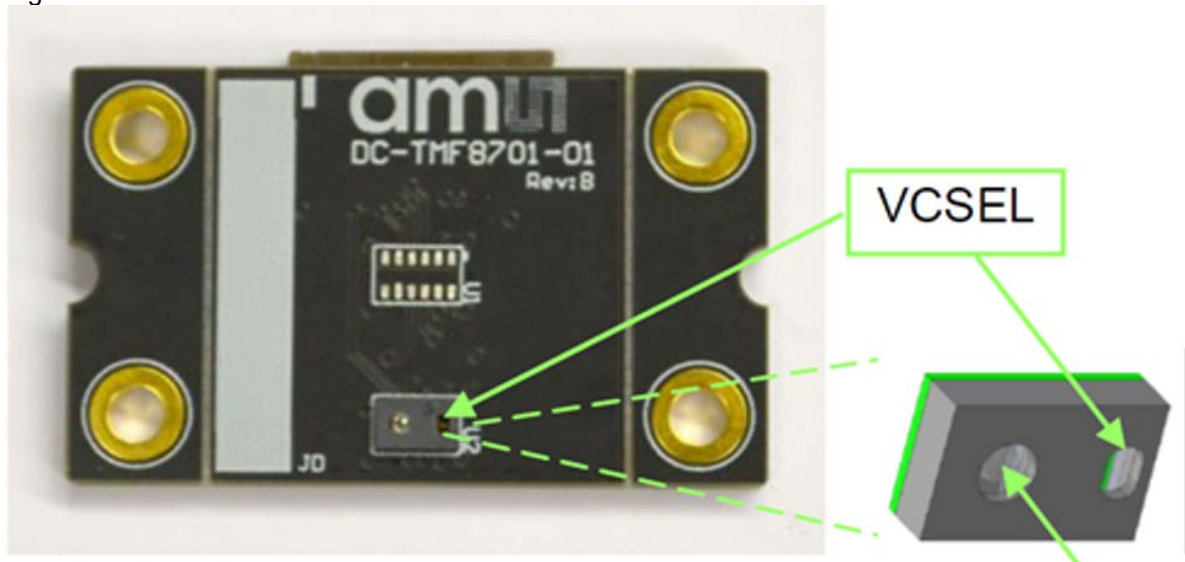
9 ADDITIONAL REQUIREMENTS FOR SPECIFIC LASER PRODUCTS			
9.1	Applicable other parts of the standard series IEC 60825		---
	IEC 60825-2 (Safety of optical communication systems)		N/A
	IEC 60825-4 (Laser guards)		N/A
	IEC 60825-12 (Safety of free space optical communication systems used for transmission of information)		N/A
9.2	Medical laser products: Class 3B and Class 4 medical laser products comply with IEC 60601-2-22		N/A
9.3	Laser processing machines: Comply with IEC/ISO 11553 series.		N/A
9.4	Electric toys: Comply with IEC 62115		N/A
9.5	Consumer electronic products: Comply with IEC 60950 (IT-equipment) or IEC 60065 (AV equipment)	Only hazards resulting from laser radiation have been addressed.	N/A

TABLE: Critical components information					P
Object / part No.	Manufacturer/ trademark	Type / model	Technical data	Standard	Mark(s) of conformity ¹⁾
VCSEL	Princeton Optonics	PQCW-BC-0200-W0945-E33	945nm, 200mW (typical QCW output power)	*	-
Supplementary information: 1) Provided evidence ensures the agreed level of compliance. See OD-CB2039. * Evaluated to IEC 60825-1 Ed.3 (2014) as part of this product and report.					

Further remarks:

PHOTOS:

FIGURE 3 – Model TMF8806 – laser aperture indicated as “VCSEL”. The device under test is mounted on a daughterboard.



Further remarks (Continued):
PHOTOS (Continued):

FIGURE 4 – Test Setup provided for testing:

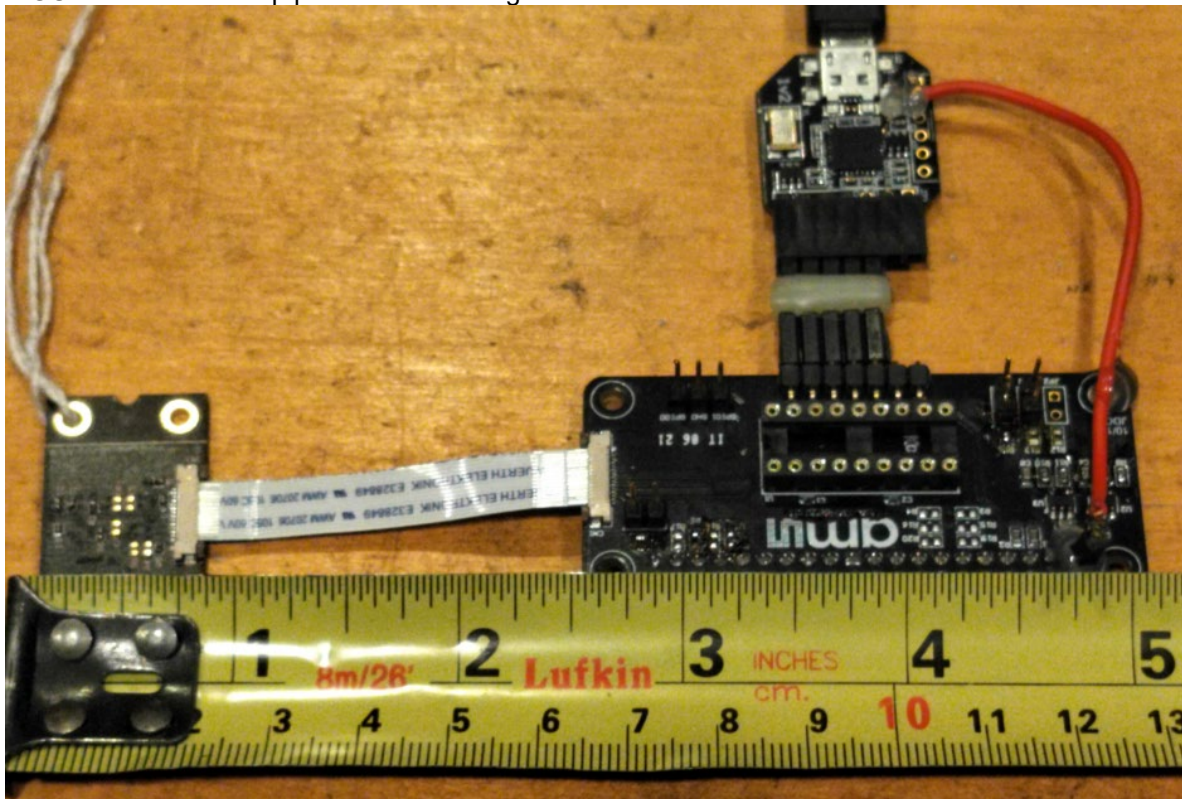
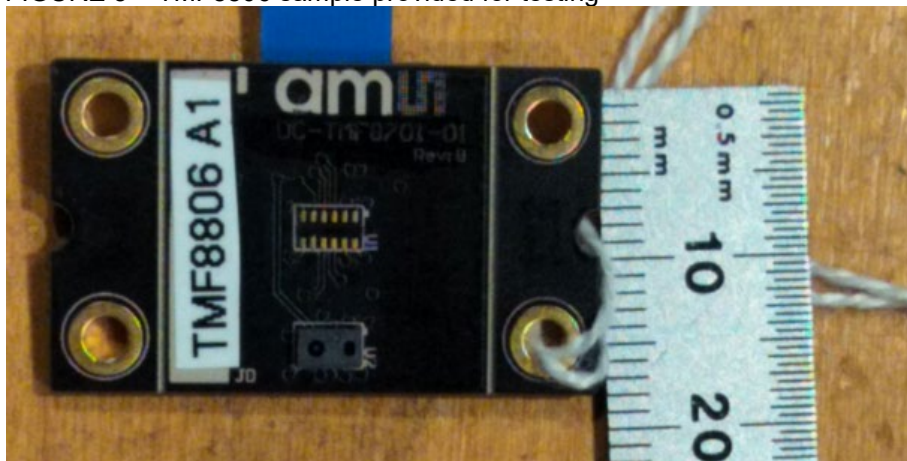


FIGURE 5 – TMF8806 sample provided for testing



IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
ATTACHMENT TO TEST REPORT IEC 60825-1 EUROPEAN GROUP DIFFERENCES AND NATIONAL DIFFERENCES (Safety of laser products - Part 1: Equipment classification and requirements)			
Differences according to : EN 60825-1:2014+A11:2021			
TRF template used : IEC EE OD-2020-F2:2020, Ed. 1.1			
Attachment Form No. : EU_GD_IEC60825_1G			
Attachment Originator : TÜV Rheinland LGA Products GmbH			
Master Attachment : Dated 2021-11-05			
Copyright © 2021 IEC System for Conformity Testing and Certification of Electrical Equipment (IECEE), Geneva, Switzerland. All rights reserved.			
	CENELEC COMMON MODIFICATIONS (EN)		P
1	Scope and object		P
	<i>In Clause 1, replace the existing text:</i> “This Part 1 describes the minimum requirements. Compliance with this Part 1 may not be sufficient to achieve the required level of product safety. Laser products may also be required to conform to the applicable performance and testing requirements of other applicable product safety standards. NOTE 3 Other standards may contain additional requirements. For example, a Class 3B or Class 4 laser product may not be suitable for use as a consumer product.” Where a laser system forms a part of equipment which is subject to another IEC product safety standard, e.g. for medical equipment (IEC 60601-2-22), IT equipment (IEC 60950 series), audio and video equipment (IEC 60065), audio-video and IT equipment (IEC 62368-1), equipment for use in hazardous atmospheres (IEC 60079), or electric toys (IEC 62115), this Part 1 will apply in accordance with the provisions of IEC Guide 1042 for hazards resulting from laser radiation. If no product safety standard is applicable, then IEC 61010-1 may be applied.” <i>with the following:</i>		P

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
	<p>“This Part 1 describes requirements that are considered sufficient to achieve the required level of product safety for general laser products with respect to hazards to the eye and skin posed by laser radiation, provided that consumer laser products comply with EN 506891 (see 9.5 in EN 60825-1:2014/FprAA:2020). Also, as required in 5.3 b) of EN 60825-1, that laser products classified as Class 1C comply with the respective applicable part of either the EN 60601 series or the EN 60335 series that contains requirements for the safe exposure of the skin (note that the exposure of the skin is not necessarily limited to the MPE values of the skin), if applicable, as well as specific requirements for the performance and testing of the safeguard that prevents hazardous emission towards the eye. Depending on the type of the product, laser products such as for example medical lasers, machines or toys can be required to conform to the applicable performance and testing requirements of their relevant product safety standards. NOTE 3 See 3.92 for “general laser product”.</p> <p>Where a laser system forms a part of equipment which is subject to another IEC product safety standard, e.g. for medical equipment (IEC 60601-2-22), IT equipment (IEC 60950 series), audio and video equipment (IEC 60065), audio-video and IT equipment (IEC 62368-1), electrical equipment for measurement, control, and laboratory use (IEC 61010-1), equipment for use in hazardous atmospheres (IEC 60079), or electric toys (IEC 62115), this Part 1 will apply in accordance with the provisions of IEC Guide 1042 for hazards resulting from laser radiation.”</p>		P
3	<p>Terms and definitions</p> <p><i>In Clause 3, add the following terms and their definitions:</i></p>		P
3.9.1	<p>consumer laser product</p> <p>any product or assembly of components that:</p> <p>(a) is intended for consumers, or likely to be used by consumers under reasonably foreseeable conditions even if not intended for them; and</p> <p>(b) constitutes or incorporates a laser or laser system</p>	<p>Product is a component for building in.</p> <p>Requirement should be evaluated on the end product level.</p> <p>However based on customer request component was evaluated to customer laser product requirements as far as possible for reference.</p>	P
3.9.2	<p>general laser product</p> <p>laser product that does not fall within the scope of another EN standard that addresses the safety of a specific category of laser products</p> <p>Note 1 to entry: Examples of products where such other EN Standards exist are medical lasers (EN 60601-2-22), electric toys (EN 62115) or laser processing machines (EN ISO 11553-1, EN ISO 11553-2).</p> <p>Note 2 to entry: General laser products are for instance laboratory equipment, laser products for measurements, laser pointers, display lasers and laser illuminated projectors.</p> <p>Note 3 to entry: EN 506891 is not considered as another EN standard that addresses the safety of a specific category of laser products, since it applies to all consumer laser products.“</p>	<p>Product is a component for building in. Requirement should be evaluated on the end product level.</p>	P

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
4.3	<p>Classification rules</p> <p><i>In Note 3 of 4.3 c), replace the following text:</i></p> <p>“NOTE 3 A source is considered an extended source when the angular subtense of the source is greater than α_{min}, where $\alpha_{min} = 1,5$ mrad. Most laser sources have an angular subtense α less than α_{min}, and appear as an apparent “point source” (small source) when viewed from within the beam (intra-beam viewing). Indeed a circular laser beam cannot be collimated to a divergence less than 1,5 mrad if it is an extended source, thus any laser where a beam divergence of 1,5 mrad or less is specified cannot be treated as an extended source. For a small source, α is set to $\alpha_{min} = 1,5$ mrad and $C6 = 1$.”</p> <p><i>with:</i></p> <p>“NOTE 3 An apparent source is considered an extended source when the angular subtense of the apparent source (i.e. the angular subtense of the image of the source) is greater than α_{min}, where $\alpha_{min} = 1,5$ mrad (note that different accommodation states as well as different positions in the beam have to be considered for the classification of extended sources). Most laser sources have an angular subtense α less than α_{min}, and appear as an apparent “point source” (small source) when viewed from within the beam (intra-beam viewing). Indeed, if a laser beam is to qualify as an extended source, it cannot be collimated to a divergence less than 1,5 mrad unless it is astigmatic (i.e. could be collimated in one dimension only) or scanning. Thus any non-scanning circularly symmetric laser beam, where a beam divergence of 1,5 mrad or less is specified, cannot be treated as an extended source, since accommodation to infinity for intrabeam viewing of such a source produces a retinal image that subtends an angle of less than 1,5 mrad. Also, more generally, any circular, non-scanning high quality Gaussian beam (TEM00) with a beam quality factor M2 equal or close to unity is associated to a small apparent source, as either the beam waist subtends an angular subtense smaller than 1,5 mrad or the divergence is smaller than 1,5 mrad. For a small source, α is set to $\alpha_{min} = 1,5$ mrad and $C6 = 1$. See also definitions 3.7, 3.10, 3.36, 3.42. A frequent mistake is to associate the beam diameter, or the beam profile, at the laser aperture with the apparent source; the laser aperture as such has no special distinctiveness that is related to the apparent source. Examples of designs that might constitute an extended source are: transmissions through a diffusor, transmissions through a diffractive optical element (DOE), partially coherent beams (i.e. beams with low beam quality and therefore higher values of the beam quality factor M2), scanned emission, fibres, and astigmatic beams (since the eye cannot accommodate to both waists at the same time). Measurements of the image of the apparent source are expected to be performed with sufficient accuracy, typically with a laser beam profiler CCD camera. As an alternative to characterizing the angular subtense of the apparent source (note that different accommodation states are expected to be considered, as well as different positions in the beam, see 5.4.3), $C6$ can be set to unity (simplified evaluation, see 5.4.2).”</p>		P

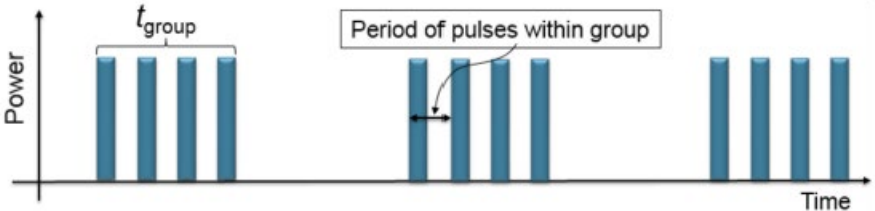
IEC60825_1G - ATTACHMENT															
Clause	Requirement + Test	Result - Remark	Verdict												
5.3	<p>Determination of the class of the laser product</p> <p><i>In subclause 5.3, replace the existing text of footnote d of Table 3, footnote f of Table 4, footnote d of Table 6 and footnote c of Table 7:</i></p> <p>“In the wavelength range between 1 250 nm and 1 400 nm, the upper value of the AEL is limited to the AEL value for Class 3B.”</p> <p><i>with:</i></p> <p>“In the wavelength range between 1 250 nm and 1 400 nm, two additional limitations apply.</p> <p>The value of the AEL in the table above is limited to the AEL value for Class 3B.</p> <p>The accessible emission, determined with the specified aperture stop, is limited by the following values (these limits are derived from the MPE of the skin and are required as an additional limit to protect the anterior parts of the eye). This limitation for the eye is to be treated as additive with the spectral region of 1400 nm to 10⁶ nm listed in Table 1.</p> <table border="0"> <tr> <td>For $t < 10^{-9}$ s:</td> <td>$7,9 \times 10^5$ W</td> <td>Aperture stop diameter: 1 mm</td> </tr> <tr> <td>For 10^{-9} s $\leq t < 10^{-7}$ s:</td> <td>$7,9 \times 10^{-4}$ J</td> <td>Aperture stop diameter: 1 mm</td> </tr> <tr> <td>For 10^{-7} s $\leq t < 0,35$ s:</td> <td>$4,3 \times 10^{-2} t^{0,25}$ J</td> <td>Aperture stop diameter: 1 mm</td> </tr> <tr> <td>For $t \geq 0,35$ s:</td> <td>0,1 W</td> <td>Aperture stop diameter: 0,35 s $\leq t < 10$ s: $1,5 t^{3/8}$ mm $t \geq 10$ s: 3,5 mm</td> </tr> </table>	For $t < 10^{-9}$ s:	$7,9 \times 10^5$ W	Aperture stop diameter: 1 mm	For 10^{-9} s $\leq t < 10^{-7}$ s:	$7,9 \times 10^{-4}$ J	Aperture stop diameter: 1 mm	For 10^{-7} s $\leq t < 0,35$ s:	$4,3 \times 10^{-2} t^{0,25}$ J	Aperture stop diameter: 1 mm	For $t \geq 0,35$ s:	0,1 W	Aperture stop diameter: 0,35 s $\leq t < 10$ s: $1,5 t^{3/8}$ mm $t \geq 10$ s: 3,5 mm		N/A
For $t < 10^{-9}$ s:	$7,9 \times 10^5$ W	Aperture stop diameter: 1 mm													
For 10^{-9} s $\leq t < 10^{-7}$ s:	$7,9 \times 10^{-4}$ J	Aperture stop diameter: 1 mm													
For 10^{-7} s $\leq t < 0,35$ s:	$4,3 \times 10^{-2} t^{0,25}$ J	Aperture stop diameter: 1 mm													
For $t \geq 0,35$ s:	0,1 W	Aperture stop diameter: 0,35 s $\leq t < 10$ s: $1,5 t^{3/8}$ mm $t \geq 10$ s: 3,5 mm													

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
6.2.1	<p>General</p> <p><i>In 6.2.1, replace the existing first paragraph:</i></p> <p>“Each laser product shall have a protective housing which, when in place, prevents human access to laser radiation (including errant laser radiation) in excess of the AEL for Class 1, except when human access is necessary for the performance of the function(s) of the product.”</p> <p><i>with:</i></p> <p>“Each laser product shall have a protective housing which, when in place, prevents human access to laser radiation (including errant laser radiation) in excess of the AEL for Class 1, unless human access to laser radiation is necessary for the performance of the function(s) of the product. Where human access to radiation levels above the AEL for Class 1 is necessary, the product shall be in the lowest feasible class commensurate with this function.</p> <p>NOTE Where such human access is necessary only at certain times and not during routine operation of the product (e.g. to allow specific maintenance procedures, which are described in the information for the user, to be undertaken by the user) the protective housing prevents human access to laser radiation in excess of the AEL for Class 1 during routine operation. This requirement for a protective housing does not mean that the product needs to meet all the requirements for, and to be classified as, Class 1. This is because classification as Class 1 cannot be achieved when access to levels of laser radiation of Class 3B or Class 4 is necessary during maintenance procedures.”</p>	Class 1 Laser Product	P

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
9.5	<p>Consumer electronic products <i>Replace the entire text of subclause 9.5 with the following:</i> “Consumer laser products shall comply with applicable requirements for laser products of their class as well as with EN 506891. In addition, these products may be subject to specific safety standards such as EN 62368-1 (AV/ICT equipment). Products that are classified as Class 1C need to comply with the requirements of the respective specific vertical standard of the EN 60335 series or the EN 60601 series. NOTE EN 506891 will be made available after the publication of EN 60825-1:2014/FprAA:2020. In the period of time until EN 506891 is published, there are no specific requirements for consumer products. It is noted that some EU member states have issued guidance documents and/or legal requirements that apply to consumer laser products and that are not harmonized amongst EU member states.”</p>	<p>Product is a component for building in. Requirement should be evaluated on the end product level. However based on customer request component was evaluated to customer laser product requirements as far as possible for reference.</p>	P
ZB	ANNEX ZB		P
ZB.1	<p>General remarks This informative annex is added to EN 60825-1:2014 in order to publish the content of the IEC Interpretation Sheets IEC 60825-1:2014/ISH1:2017 and IEC 60825-1:2014/ISH2:2017 by CENELEC. The content is published as an annex to EN 60825-1, because the publication type “Interpretation Sheet” is not available at CENELEC level. Because there are no page-number limitations for an annex (contrary to an Interpretation Sheet), the text of the IEC ISH1 and ISH 2 has been somewhat extended in order to increase the readability and clarity.</p>		P
ZB.2	Subclause 4.3 Classification rules (IEC 60825-1:2014/ISH1:2017)		N/A
ZB.2.1	<p>General remarks This subclause ZB.2 contains the text of ISH1; some examples were added for clarity. For some complex extended sources or irregular temporal emissions, the application of the rules of 4.3 may require clarification. In this subclause ZB.2, 4.3 (Classification rules) is clarified. NOTE 1 For the purpose of this annex, the abbreviation “AE” is used for “accessible emission”. NOTE 2 The clarifications also apply in an equivalent way to MPE analysis, i.e. for Annex A.</p>		N/A

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
ZB.2.2	<p>Subclause 4.3 c) (Radiation from extended sources)</p> <p>When using the default (simplified) evaluation method (5.4.2) for wavelengths ≥ 400 nm and < 1400 nm, the angle of acceptance may be limited to 100 mrad for determining the accessible emission to be compared against the accessible emission limit, except in the wavelength range 400 nm – 600 nm for durations longer than 100 s where the circular-cone angle of acceptance is not limited. When evaluating the emissions for comparison to the Class 3B AELs, the angle of acceptance is not limited.</p>		N/A
ZB.2.3	<p>Subclause 4.3 d) (Non-uniform, non-circular or multiple apparent sources)</p> <p>In 4.3 d), for comparison with the thermal retinal limits, the requirement to vary the angle of acceptance in each dimension might appear to contradict the labelling in Figure 1 and Figure 2 of 5.4.3 where the field stop is labelled as circular.</p>		N/A

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
ZB.2.4	<p>Subclause 4.3 f) 3); determination of α</p> <p>The parameter α_{max} is a function of emission duration, i.e. $\alpha_{max}(t)$. For an analysis of pulsed emission and extended sources, $\alpha_{max}(t)$ limits both the value of α for the determination of $C6(\alpha)$ as well as the angle of acceptance γ for the determination of the accessible emission (see 4.3 c) and d) and subclause ZB.2.3 of this amendment). In this process, $\alpha_{max}(t)$ is determined for the same emission duration t that is used to determine $AEL(t)$ (i.e. the pulse duration or the pulse group duration for 4.3 f) 3) and the averaging duration for 4.3 f) 2), respectively). However, the parameter α is also used in 4.3 f) 3) in the criteria to determine which $C5$ is applied to $AELs.p.train(t)$. For these criteria to determine $C5$, the parameter α is not limited to $\alpha_{max}(t)$ in the same way as for the determination of $C6$ according to 4.3 d).</p> <p>To determine $T2(\alpha)$ and in the criteria of 4.3 f) 3) “For $\alpha \leq 5$ mrad”, “For 5 mrad $< \alpha \leq \alpha_{max}$”, and, “For $\alpha > \alpha_{max}$”, the quantity α is equal to the “long-term” α, i.e. equal to α as determined for a time base of 0,25 s or equal to the value of α of $T2(\alpha)$. In the determination of this “long-term” α (applying the method specified in 4.3 d)), $\alpha_{max} = 100$ mrad. That is, for $T2$ and these inequalities, α is not limited to a value of $\alpha_{max}(t)$ smaller than 100 mrad, and is therefore the same as the value that applies for the determination of $C6$ for the time base of 0,25 s or 100 s, as applicable.</p> <p>As is generally defined (see 4.3 d)) the arithmetic mean is applied to determine α, i.e. it is not necessary that both dimensions satisfy the criterion “For $\alpha \leq 5$ mrad” independently.</p> <p>For the criterion “Unless $\alpha > 100$ mrad”, the angular subtense of the apparent source α is not restricted by α_{max}. For non-uniform (oblong, rectangular, or linear) sources, the inequality needs to be satisfied by both angular dimensions of the source in order for $C5 = 1$ to apply. The value of α determined with $\alpha_{max} = 100$ mrad (i.e. the “long-term” α) can also be used for this criterion, alternatively: in this case the criterion is written as “Unless $\alpha = 100$ mrad”, because for α to become exactly equal to 100 mrad, when applying $\alpha_{max} = 100$ mrad, the image of the apparent source has to be larger than 100 mrad in both dimensions.</p> <p>Since the “long-term” α is needed for the inequalities in 4.3 f) 3) to determine the applicable $C5$, the usual sequence is as follows.</p> <p>An analysis of the image of the apparent source is performed as given in 4.3 d) while either using $AEL(t = 0,25$ s), or $AEL(t = T2(\alpha))$, depending on the time base. The angle of acceptance (as dimensions of the field of view) is varied between 1,5 mrad and 100 mrad in each dimension. Each field of view is associated to a certain value of $T2$ and therefore $AEL(t = T2)$. The accessible emission is also determined for the respective field of view. The result of the process to vary the field of view is the “long-term” α that is associated to the field of view that produces the maximum ratio of AE to AEL. For the case of classification as Class 1, this process to determine the “long-term” α at the same time determines the value of $T2(\alpha)$. This “long-term” α is used for $C6$ for $AEL(t = 0,25$ s), or $AEL(t = T2(\alpha))$, respectively, as well as the associated field of view to determine the AE for the comparison with these AEL.</p> <p>Following this step of the determination of the “long-term” α, all applicable shorter emission durations have to be analysed. For the analysis of emission durations less than 0,25 s, the “long-term” α is used to determine the appropriate $C5$ in the equalities of 4.3 f) 3). $T2(\alpha)$ is also relevant for the determination of N within $T2(\alpha)$ or the time base, whichever is shorter.</p>		N/A

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
ZB.2.5	<p>Subclause 4.3 f) 3); groups of pulses with group duration longer than T_i</p> <p>For non-uniform repetitive pulse patterns, i.e. groups of pulses (see Figure ZB.2 for an example), when $\alpha > 5$ mrad and the duration of the group of pulses is longer than T_i, it is not clearly stated how the thermal additivity expressed by requirement 3) of 4.3 f) is applied. For <i>uniform</i> (i.e. constant peak power, duration and period) repetitive pulse trains, it is not necessary to analyse the emission patterns in terms of groupings of pulses.</p> <p>When individual pulses are close together, they are thermally grouped and thermally represent one “effective” pulse so that C5 also (additionally to analysing the pulse train based on the actual pulses and the average power) applies to these “effective” pulses, where N is the number of pulse groups within T_2 or within the time base, whichever is shorter.</p>  <p>Figure ZB.2 — Example of three groups of pulses (each group duration is longer than T_i) where each group is considered as one “effective” pulse and C5 is applied to the AEL that applies to the group duration, where C5 is determined with the number of pulse groups within the evaluation duration (in the example of the figure $N = 3$)</p>		N/A
	<p>For the analysis of pulse groups, the value of AEL_{single} is determined for the corresponding pulse group duration t_{group}. For the determination of C5, N is the number of pulse groups within T_2 or the time base, whichever is shorter. The respective value of C5 is applied to AEL_{single} to obtain AEL_{s.p.train} that limits the AE of the pulse groups, where AE is the sum of the energy of the pulses contained within the pulse group.</p>		N/A
	<p>For the application of C5 to groups of pulses, the AEL(t_{group}) applicable to the group needs to be determined, as well as the energy per group (AE_{group}).</p> <p>For groups of pulses where the peak power of the pulses within the group varies, the group duration is not well defined. In order to simplify the evaluation, t_{group} can be set equal to the integration duration for which the energy per group (i.e. AE_{group}) was determined; it is not necessary to determine the group duration based on the FWHM criterion, which for groups of pulses with varying peak power is not well defined. By setting t_{group} equal to the integration duration that is used to determine AE_{group} (expressed as energy), the application of C5 to groups of pulses is a simple extension of requirement 2) of 4.3. f) where the average power per group (equal to the energy within the averaging duration $t_{average}$ divided by the averaging duration) needs to be below the AEL($t_{average}$) determined for the duration over which the power was averaged (AE_{group} and AEL(t_{group}) expressed as power). As is common for the average power requirement, for irregular pulse trains, the averaging duration window (when expressed as energy: the integration duration window) has to be varied in temporal position and duration (for instance, if there are pulses with relatively low energy per pulse at the beginning or the end of the group of pulses, integration durations that exclude those low-energy pulses need to be considered also, not only the total group).</p>		N/A

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
	<p>If individual pulses have sufficient temporal spacing (period larger than T_{crit}, see below), as a simplified analysis, they need not be considered for an analysis as a pulse group under 4.3 f) 3). The temporal spacing that is necessary for pulses to only be considered separate (and not analysed additionally as a group) depends on the angular subtense of the apparent source and the duration of the pulses t_{pulse} within the group. Note that there can be several levels of grouping, so that individual elements (with pulse duration t) within the group could themselves be “effective pulses”, i.e. subgroups.</p> <p>When the</p> <ul style="list-style-type: none"> — pulse group durations (t_{group}) are between T_i and 0,25 s, and — the angular subtense of the apparent source is larger than 5 mrad, and — the period of the pulses (see Figure ZB.2) is shorter than a critical period T_{crit} (if $t_{pulse} < T_i$, the value of t_{pulse} is set equal to T_i; further, for the determination of T_{crit}, α_{max} is determined for t_{pulse}, not the group duration) <p>where:</p> <p>for $\alpha \leq \alpha_{max}$: $T_{crit} = 2 \cdot t_{pulse}$ where t_{pulse} is in seconds for $\alpha > \alpha_{max}$: $T_{crit} = 0,01 \alpha \cdot t_{pulse} 0,5$ where t_{pulse} is in seconds, and α is in mrad, not being limited to α_{max}</p> <p>then these pulses constitute a pulse group which is treated as effective pulses and C_5 (where N is the number of groups within the time base or T_2, whichever is shorter) is applied to the AEL applicable to the pulse group. For the determination of AE, α_{max} is determined using the duration of the evaluated pulse group, t_{group}. If one or more of the above conditions are not fulfilled, then the pulses within the group of pulses that is considered to be analysed as “effective pulse” need not be grouped, i.e. the group of pulses does not need to be analysed as one “effective” pulse.</p> <p>Note that if multiple pulses occur within T_i, the rule as stated in 4.3 f) 3) applies in parallel, i.e. they are counted as a single pulse to determine N and the energies of the individual pulses that occur within T_i are added to be compared to the AELs.p.train of T_i where the corresponding C_5 for emission durations $t \leq T_i$ is applied.</p>		N/A
ZB.2.6	Subclause 4.3 f); simplifications		N/A
	<p>a) Constant peak power but shorter pulses Depending on the angular subtense of the apparent source, it can be the case that the value of C_5 is more restrictive for pulses with pulse durations less than T_i than for pulses with durations longer than T_i which is against general biophysical principles for cases where the peak power is the same.</p>		N/A
	<p>b) Larger image of apparent source For emission durations exceeding T_i, due to the step-function of C_5 at 5 mrad and at α_{max}, the AEL (as a function of C_5 and C_6) can be more restrictive for larger values of the angular subtense of the apparent source as compared to smaller ones, which is contrary to general biophysical principles.</p>		N/A

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
	<p>c) Using a square aperture stop</p> <p>In some cases, such as 2D scanned laser beams, the use of a circular aperture stop to determine the accessible emission creates very complex pulse patterns. Due to the breakpoints in terms of pulse duration with step functions in the value of C5, it might not be apparent that the usage of a square aperture is acceptable as a simplified worst case analysis.</p>		N/A
	<p>d) Applicability of simplified default analysis</p> <p>For pulse durations longer than T_i, the value of C5 is smaller (more restrictive) for angular subtense values α larger than 5 mrad compared to $\alpha \leq 5$ mrad. The assumption of $\alpha = 1,5$ mrad is the basis of the simplified (default) evaluation. It is therefore not obvious if the simplified (default) analysis still applies in terms of being a restrictive simplifying analysis even for the case that the angular subtense of the apparent source is actually larger than 5 mrad, where $C5 < 1$.</p>		N/A
	<p>e) Determination of the most restrictive position</p> <p>For the extended analysis, it is necessary to vary the distance relative to the reference point to determine the most restrictive position. For each position in the beam, the accommodation is varied and the most restrictive image is determined. For determining the most restrictive image (where the ratio AE/AEL is maximum) at a given position, requirement 3) of 4.3 f) is not applied. Otherwise a blurred (larger) image of the apparent source, resulting from variation of the accommodation, could appear more restrictive, which is contrary to general biophysical principles. Once the most restrictive image (and associated α) is identified for each position in the beam, all three requirements of 4.3 f) are applied to determine the most restrictive position (identifying the position with the maximum ratio of AE/AEL) and the class of the product.</p>		N/A

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
	<p>f) Application of the total-on-time-pulse method; For regular pulse trains, as well as for varying pulse durations and/or varying period of pulses (but excluding strongly varying peak powers; see below), the total-on-time pulse (TOTP) method (see also IEC 60825-1 Edition 2.0 subclause 8.3 f) 3b)) may be used as an alternative to requirement 3) of 4.3 f), i.e. as an alternative to the application of C5 to the single pulse AEL, provided that a_{max} is determined for the TOTP (or using the worst case value of 100 mrad). This is more restrictive than the rules of 4.3 f) because it is equivalent to an unlimited C5 (C5 not limited to 0,2 or 0,4), and because the value of a_{max} is typically larger for the TOTP as compared to the value applicable to the single pulse.</p> <p>For the total-on-time-pulse (TOTP) method the following applies, as reproduced from Edition 2 of IEC 60825-1:</p> <p>The AEL is determined by the value of the TOTP, which is the sum of all pulse durations within the emission duration or T_2, whichever is smaller. Pulses with durations shorter than T_1 are assigned pulse durations of T_1. If two or more pulses occur within a duration of T_1 these pulse groups are assigned pulse durations of T_1. For comparison with the AEL for the corresponding duration, all individual pulse energies are added.</p> <p>Note that the TOTP method in Edition 2 of IEC 60825-1 (incl. Corrigendum 1) was specified "For varying pulse widths or varying pulse intervals" and did not refer to varying peak powers. For the case of strongly varying peak powers, the TOTP method is not applicable, as adding pulses to the pulse train with small peak powers and low contributing energy-per-pulse values might increase the AEL (by increasing the total-on-time) more than this increases the total energy, and thus would make the emission less critical as compared to an emission based on the pulses with the large peak power only.</p>		N/A

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
	<p>g) Varying peak power but constant pulse duration</p> <p>For varying peak power but constant pulse durations, requirement 3) of 4.3 f) can be applied by counting the pulses for the determination of N based on the relative peak power, i.e. N is increased by 1,0 for each pulse with the maximum peak power, and by a value of less than 1,0 for pulses with lower peak power, such as for a pulse with 70 % peak power compared to the maximum peak power in the pulse train, N is increased by 0,7. For this, based on the strong nonlinearity of thermally induced injury with temperature, it is justified not to count pulses with peak powers that are more than a factor of 10 below the pulse with the maximum peak power (i.e. less than 10 % of the maximum peak power). Note that the resulting AELs.p.train is applied to the pulse with the largest AE, i.e. the largest energy per pulse, and that the interpretation in this paragraph applies only for the case of pulse trains with constant pulse durations.</p>		N/A
ZB.3	Subclause 4.4 conventional lamp replacement (IEC 60825-1:2014/ISH2:2017)		N/A
	<p>This subclause ZB.3 contains the text of IEC 60825-1:2014/ISH2:2017 with some minor modifications for clarity.</p> <p>Subclause 4.4 introduces a criterion based on radiance, which is a quantity not normally determined for laser products. This interpretation clarifies the determination of radiance and the radiance limit.</p> <p>In this subclause ZB.3 of the Annex ZB, Subclause 4.4 is clarified.</p>		N/A
ZB.4	<p>Subclause 6.3.2 – safety interlocks</p> <p>Introduction</p> <p>In this subclause, additional interpretations are provided, that were not contained in the IEC Interpretation Sheets, due to limitations on the length of the Interpretation Sheets.</p> <p>The requirements for safety interlocks that are provided with a deliberate override mechanism are specified in 6.3.2. The exception, described in 6.3.2 for automatically returning an overridden interlock to normal operation when an open door is closed, needs clarification. The portion of text that may cause confusion is:</p> <p>“If a deliberate override mechanism is provided, the manufacturer shall also provide adequate instructions about safe methods of working. It shall not be possible to leave the override in operation when the access panel is returned to its normal position. An exception to this requirement is allowed if selection of a service “override” mode automatically isolates the laser beam and prevents automatic resumption of operation of the machine. This exception also requires a lockable mode selector and requires a manual override to use the beam.”</p>		N/A

ZZ	Annex ZZ (informative)	P															
<p>Relationship between this European standard and the safety objectives of Directive 2014/35/EU [2014 OJ L96] aimed to be covered</p> <p>This European Standard has been prepared under a Commission’s standardization request relating to harmonized standards in the field of the Low Voltage Directive, M/511, to provide one voluntary means of conforming to safety objectives of Directive 2014/35/EU of the European Parliament and of the Council of 26 February 2014 on the harmonization of the laws of the Member States relating to the making available on the market of electrical equipment designed for use within certain voltage limits [2014 OJ L96].</p> <p>Once this standard is cited in the Official Journal of the European Union under that Directive, compliance with the normative clauses of this standard given in Table ZZ.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding safety objectives of that Directive, and associated EFTA regulations.</p> <p>Table ZZ.1 — Correspondence between this European standard and Annex I of Directive 2014/35/EU [2014 OJ L96]</p> <table border="1" data-bbox="389 927 1310 1666"> <thead> <tr> <th data-bbox="389 927 699 1003">Safety objectives of Directive 2014/35/EU</th> <th data-bbox="699 927 1034 1003">Clause(s) / subclause(s) of this EN</th> <th data-bbox="1034 927 1310 1003">Remarks / Notes</th> </tr> </thead> <tbody> <tr> <td data-bbox="389 1003 699 1111">1(a) (b)</td> <td data-bbox="699 1003 1034 1111">Clause 7 (labelling) and Clause 8 (information for the user)</td> <td data-bbox="1034 1003 1310 1111"></td> </tr> <tr> <td data-bbox="389 1111 699 1245">1 (c)</td> <td data-bbox="699 1111 1034 1245">Clause 5 (testing requirements) include intended use and maintenance</td> <td data-bbox="1034 1111 1310 1245"></td> </tr> <tr> <td data-bbox="389 1245 699 1563">2. (b) Protection against hazards arising from the electrical equipment with measures of a technical nature that ensure that radiation which would cause a danger is not produced.</td> <td data-bbox="699 1245 1034 1563">Clauses 4–9</td> <td data-bbox="1034 1245 1310 1563">The scope of EN 60825-1 is limited to hazards from laser radiation to the eye or skin</td> </tr> <tr> <td data-bbox="389 1563 699 1666">3 (c)</td> <td data-bbox="699 1563 1034 1666">Clause 5 (testing requirements) include single fault conditions</td> <td data-bbox="1034 1563 1310 1666"></td> </tr> </tbody> </table> <p>WARNING 1 — Presumption of conformity stays valid only as long as a reference to this European standard is maintained in the list published in the Official Journal of the European Union. Users of this standard should consult frequently the latest list published in the Official Journal of the European Union.</p> <p>WARNING 2 — Other Union legislation may be applicable to the product(s) falling within the scope of this standard.</p>		Safety objectives of Directive 2014/35/EU	Clause(s) / subclause(s) of this EN	Remarks / Notes	1(a) (b)	Clause 7 (labelling) and Clause 8 (information for the user)		1 (c)	Clause 5 (testing requirements) include intended use and maintenance		2. (b) Protection against hazards arising from the electrical equipment with measures of a technical nature that ensure that radiation which would cause a danger is not produced.	Clauses 4–9	The scope of EN 60825-1 is limited to hazards from laser radiation to the eye or skin	3 (c)	Clause 5 (testing requirements) include single fault conditions		P
Safety objectives of Directive 2014/35/EU	Clause(s) / subclause(s) of this EN	Remarks / Notes															
1(a) (b)	Clause 7 (labelling) and Clause 8 (information for the user)																
1 (c)	Clause 5 (testing requirements) include intended use and maintenance																
2. (b) Protection against hazards arising from the electrical equipment with measures of a technical nature that ensure that radiation which would cause a danger is not produced.	Clauses 4–9	The scope of EN 60825-1 is limited to hazards from laser radiation to the eye or skin															
3 (c)	Clause 5 (testing requirements) include single fault conditions																

ATTACHMENT to TRF IEC60825_1G			
Clause	Requirement + Test	Result - Remark	Verdict
ATTACHMENT TO TEST REPORT IEC 60825-1:2014 CANADA NATIONAL DIFFERENCES Safety of laser products - Part 1: Equipment classification and requirements			
Differences according to: CAN/CSA-E60825-1:15			
TRF template used: : IECEE OD-2020-F3:2022, Ed. 1.2			
Attachment Form No.: CA_ND_ IEC60825_1G			
Attachment Originator: CSA Group			
Master Attachment: 2023-08-21			
Copyright © 2023 IEC System for Conformity Testing and Certification of Electrical Equipment (IECEE), Geneva, Switzerland. All rights reserved.			
	National Differences		—
	Canadian deviations: Replace all references to “IEC 60825-1” with: “CAN/CSA E60825-1”	Considered	P
1	Scope and object In the eighth paragraph, replace “IEC 62115” with: “CSA C22.2 No. 149” Add the following paragraph at the end of the clause: This Standard covers the above-noted products that are intended to be installed or used in accordance with CSA C22.1, Canadian Electrical Code, Part I.		P
2	Normative references Where reference is made to CSA Group publications, such reference shall be considered to refer to the latest edition and all amendments published to that edition. This Standard refers to the following publications, and the years shown indicate the latest editions available at the time of printing:		P
	CSA Group C22.1-15 Canadian Electrical Code, Part I CAN/CSA-C22.2 No. 0-10 (R2015) General requirements — Canadian Electrical Code, Part II C22.2 No. 0.8-12 Safety functions incorporating electronic technology C22.2 No. 149-72 (R2013) Electrically operated toys C22.2 No. 173-M1983 (R2014) Transformers for toy and hobby use		—

ATTACHMENT to TRF IEC60825_1G			
Clause	Requirement + Test	Result - Remark	Verdict
	<p>The following National Standards of Canada, published by CSA Group, are adoptions of IEC Standards. The requirements of these CSA Group Standards shall take precedence over the International Standards on which they are based; any reference within CAN/CSA-E60825-1 to the International Standards shall be replaced by a reference to the equivalent Canadian Standard.</p> <p>Any reference to International Standards that are adopted as National Standards of Canada subsequent to the publication of CAN/CSA-E60825-1 shall be replaced by the relevant National Standard of Canada.</p>		P
	<p>CAN/CSA-C22.2 No. 60065:03 (R2013) Audio, video and similar electronic apparatus — Safety requirements</p> <p>CAN/CSA-C22.2 No. 60079-0:11 Explosive atmospheres — Part 0: Equipment — General requirements</p> <p>CAN/CSA-C22.2 No. 60601-2 series of Standards Medical electrical equipment — Part 2: Particular requirements</p> <p>CAN/CSA-C22.2 No. 60601-2-22:08 (R2014) Medical electrical equipment — Part 2-22: Particular requirements for basic safety and essential performance of surgical, cosmetic, therapeutic and diagnostic laser equipment</p> <p>CAN/CSA-C22.2 No. 60950-1:07 (R2012) Information technology equipment — Safety — Part 1: General requirements</p> <p>CAN/CSA-C22.2 No. 61010-1:12 Safety requirements for electrical equipment for measurement, control, and laboratory use — Part 1: General requirements</p> <p>CAN/CSA-C22.2 No. 62368-1:14 Audio/video, information and communication technology equipment — Part 1: Safety requirements</p> <p>CAN/CSA-C22.2 No. 62471:12 Photobiological safety of lamps and lamp systems</p> <p>CAN/CSA-E60335-2 series of Standards Safety of Household and Similar Electrical Appliances — Part 2</p>		—
4.1A	<p>General requirements</p> <p>Products covered by the scope of this Standard are also subject to the requirements of CAN/CSA-C22.2 No. 0.</p>		P
5.1	<p>Tests</p> <p>In the second and third paragraphs, replace “IEC 61508” with:</p> <p>“CSA C22.2 No. 0.8”</p>		P
5.3	<p>Determination of the class of the laser product</p> <p>In the second paragraph of Item b), replace the last sentence with the following:</p> <p>The laser product can be assigned to Class 1C only if it also complies with a set of safety requirements for Class 1C laser products that can be found in an applicable Canadian CSA C22.2 vertical Standard.</p>	Class 1 Laser Product	N/A




ATTACHMENT to TRF IEC60825_1G			
Clause	Requirement + Test	Result - Remark	Verdict
6.3.1	In the fourth paragraph, replace "IEC product safety standard" with: "Canadian product safety standard"		P
6.12	Safeguard for Class 1C products In the second paragraph, replace "IEC 61508" with: "CSA C22.2 No. 0.8"	Class 1 Laser Product	N/A
7.1	General Add the following paragraph: In Canada, all warning and caution texts shall be listed in English and French.	To be evaluated in the end product application	N/A
9.4	Electric toys Replace "IEC 62115" with: "CSA C22.2 No. 149 or CSA C22.2 No. 173"		N/A
9.5	Consumer electronic products Add the following at the end of the clause: or to CAN/CSA-C22.2 No. 62368-1.		P
C.2.6	Class 3R Replace the note with the following: NOTE Compared to ocular MPE values as well as AEL values for Class 1, 1M, 2, 2M and 3R specified in the second edition of IEC 60825-1, the respective values in the third edition of IEC 60825-1 were decreased for some single-pulsed point sources, but increased for most repetitively pulsed sources, and also increased for most pulsed extended sources; reduction factors (safety margins) in these values were changed correspondingly. Consequently, some pulsed products that were classified as Class 3R under IEC Edition 2 are Class 2 under IEC Edition 3, and some pulsed products that were classified as Class 3B under IEC Edition 2 are Class 3R under IEC Edition 3. For the latter, there is less practical experience available regarding the risk for injury as it exists for CW sources with collimated beams with powers up to 5 mW being used for many years as alignment lasers.	Class 1 Laser Product	N/A

ATTACHMENT to TRF IEC60825_1G			
Clause	Requirement + Test	Result - Remark	Verdict
C.2.9	<p>Note on nomenclature</p> <p>Replace the last sentence of the second paragraph with the following:</p> <p>The “B” for Class 3B has historical origins, as in a previous version of this Standard (CAN/CSA-E60825-1:03), a Class 3A existed, which had a similar meaning to what is now Class 1M and Class 2M.</p>	Class 1 Laser Product	N/A

Test Report issued under the responsibility of:



TEST REPORT EN 50689 Safety of laser products – Particular Requirements for Consumer Laser Products	
Report Number.....	4791283336.2
Date of issue.....	2024-07-16
Total number of pages	13 pages
Name of Testing Laboratory preparing the Report	UL Solutions RTP 12 Laboratory Drive Research Triangle Park, NC 27709-3995 USA
Applicant's name	ams-OSRAM AG
Address.....	TOBELBADER STRASSE 30 PREMSTAETTEN, 8141 AUSTRIA
Test specification:	
Standard	EN 50689:2021
Test procedure	Informative
Non-standard test method	N/A
TRF template used.....	IECEE OD-2020-F1:2021, Ed.1.4
Test Report Form No.	EN 50689_1A
Test Report Form(s) Originator	UL LLC
Master TRF	2022-04-18
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General disclaimer:	
The test results presented in this report relate only to the object tested. This report shall not be reproduced, except in full, without the written approval of the Issuing NCB. The authenticity of this Test Report and its contents can be verified by contacting the NCB, responsible for this Test Report.	

Test item description:	Time of flight sensor	
Trade Mark(s):		
Manufacturer:	ams-OSRAM AG TOBELBADER STRASSE 30 PREMSTAETTEN, 8141 AUSTRIA	
Model/Type reference:	TMF8806	
Ratings:	Not Required – No direct connection to mains IEC/EN 60825-1 Class 1 Consumer Laser Product	
Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):		
<input checked="" type="checkbox"/>	Testing Laboratory:	UL Solutions RTP
	Testing location/ address:	12 Laboratory Drive, Research Triangle Park, NC 27709-3995, USA
	Tested by (name, function, signature):	Michal Jasinski (Project Handler) 
	Approved by (name, function, signature):	Benjamin Cribb (Reviewer) 

List of Attachments (including a total number of pages in each attachment): N/A	
Summary of testing:	
Tests performed (name of test and test clause): Measurement Geometry Simplified (default) Method – Clause 5.4.1(a) Simplified (Default) Evaluation – Clause 5.4.2	Testing location: UL Solutions RTP 12 Laboratory Drive, Research Triangle Park 27709, North Carolina, USA

Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

Due to the size of the device the marking is provided on the shipping package.

amun OSRAM

(2S) Shipment ID: **5002259841**



(3S) Package ID: **113617474**



(K) Trans. ID (Customer P.O. No):

GDAMS24040101



A U693 Z005 L0001AAG

(P) Ordering Code (Customer Part No.): **TMF8806**



(Q) Quantity: **50000**



(1P) MPN:



(4L) Country of Origin: **TH**



Pack Date: **15.07.2024**

Net Weight: **3,0 KG**

Gross Weight: **4,9 KG**

(13Q) BOX: **1/1**

Explanatory label: "CLASS 1 CONSUMER LASER PRODUCT EN 50689:2021" indicated in the information for the user document.

Test item particulars	Time of flight sensor
Classification of installation and use	Component for building-in
Supply Connection	No direct connection to AC mains
Possible test case verdicts:	
- test case does not apply to the test object.....	N/A
- test object does meet the requirement.....	P (Pass)
- test object does not meet the requirement.....	F (Fail)
Testing	
Date of receipt of test item	2024-05-30
Date (s) of performance of tests	2024-06-07, 2024-06-17
General remarks:	
"(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report. Throughout this report a <input type="checkbox"/> comma / <input checked="" type="checkbox"/> point is used as the decimal separator.	
Name and address of factory (ies)	ams Asia Inc. No.2 Makiling Drive,Carmelray Industrial Park II, Special Economic Zone Brgy. Milagrosa, Calamba City, Laguna, 4027, Philippines

General product information and other remarks:

Note – The IEC60825-1:2021, Ed.1.4 template was used for this TRF although there are no NCBs or CBTLs associated with this evaluation or report.

Only hazards resulting from laser radiation have been addressed.

The product covered by this report is a time of flight sensor. The device consists of an infrared VCSEL model PQCW-BC-0200-W0945-E33, manufactured by Princeton Optronics. The device is intended for distance measurement for camera autofocus, presence detection, object detection, etc. The laser emissions from the device are pulsed.

Product is a component for building in. Device under test (component for building in) complies with the applicable clauses of the standard, however the end product using this component for building in will need to be evaluated to EN 50689:2021.

Trademarks:

Trademarks may be applied to the product, product packaging and/or product literature.

Model Differences:

N/A

Electrical Ratings:

N/A – Device is not directly connected to AC mains.

Enclosure 3 – EN 50689:2021 - Safety of laser products – Particular Requirements for Consumer Laser Products

Issued: 2024-07-16

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EN 50689			
Clause	Requirement + Test	Result - Remark	Verdict
4	CLASSIFICATION OF CONSUMER LASER PRODUCTS		P
	Laser product complies with EN 60825-1:2014 and EN 60825-1:2014/A11:2021	Product is a component for building in. Requirement should be evaluated on the end product level. However, based on customer request component was evaluated to EN 50689:2021 requirements as far as possible for reference.	P
	Laser product is in lowest feasible class commensurate with the intended function		P
5	CHILD APPEALING CONSUMER LASER PRODUCTS		N/A
	Product is a Class 1 laser product	Product is a component for building in. Product not considered a child appealing laser product Requirement should be evaluated on the end product level.	N/A
	Classification, engineering, labelling and information for the user requirements meet EN 60825-1:2014 and EN 60825-1:2014/A11:2021		N/A
	In addition to being a Class 1 laser product: Maximum Permissible Exposure (MPE) levels for the skin are not exceeded from EN 60825-1:2014 and EN 60825-1:2014/A11:2021 Table A.5. Accessible emission determined at closest point of human access and the point of highest accessible emission – with 1mm circular averaging aperture using a timebase of 10s (wavelengths > 400nm) or 1000s (wavelengths ≤ 400nm).		N/A
	For a wavelength range of 180nm ≤ λ < 315nm, the emissions shall not exceed 0.001 W/m ² as determined at the closest point of human access or the worst-case position in the beam		N/A
	If not Class 1, a laser pointer shall not be a child appealing consumer laser product		N/A
	Product complies with battery safety requirements from EN 62115:2020		N/A
6	ALL OTHER CONSUMER LASER PRODUCTS		P
6.1	Generic requirements for consumer laser products		P
	Classification, engineering, labelling and information for the user requirements meet EN 60825-1:2014 and EN 60825-1:2014/A11:2021		P

Enclosure 3 – EN 50689:2021 - Safety of laser products – Particular Requirements for Consumer Laser Products

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EN 50689			
Clause	Requirement + Test	Result - Remark	Verdict
	Class 1, Class 2, or Class 3R laser product is not child appealing	Product is a component for building in. Product not considered a child appealing laser product Requirement should be evaluated on the end product level.	P
	Laser product is not Class 1M, Class 2M, Class 3B, or Class 4	Product is a component for building in. Product not considered a child appealing laser product Requirement should be evaluated on the end product level.	P
	Laser product emission determined at closest point of human access and the point of highest accessible emission with a 3.5mm diameter circular aperture stop does not exceed the AEL of Class 3B	Measured values were under Class 3B AEL. See "Measured accessible laser radiation and comparison with AEL" section	P
	Laser product user maintenance does not allow access to laser radiation in excess of the assigned laser class	Maximum access is to Class 1 laser radiation. Requirement should be evaluated on the end product level.	P
6.2	Requirements for Class 3R consumer laser products	Class 1 laser product	N/A
	a) Laser product is not a laser pointer		N/A
	b) Information for user contains statement justifying reason why Class 3R product is required including why Class 1 or Class 2 is not adequate		N/A
	c) Deliberate action required by user prior to activation of laser emission and clear emission indication on device is provided		N/A
	d) Intrabeam viewing not intended or necessary for function of product		N/A
	e) Wavelength is in range of $400\text{nm} \leq \lambda < 1250\text{nm}$; if there are emissions in the range of 1250nm to 1400nm, the product has to be Class 1 or Class 2		N/A
	f) AEL applied for classification is based on $C_s = 1$ using the simplified default method		N/A

Enclosure 3 – EN 50689:2021 - Safety of laser products – Particular Requirements for Consumer Laser Products

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EN 50689			
Clause	Requirement + Test	Result - Remark	Verdict
	g) For wavelength range 400nm to 700nm, continuous wave or pulsed emissions do not exceed 5mW peak power as defined by Class 3R AEL for emission duration $t = 0.25s$		N/A
	h) For wavelength range 700nm to 1250nm, continuous wave or pulsed emissions do not exceed $2 \times C^4 \times C^7$ mW peak power as defined by Class 3R AEL for emission duration $t = 100s$		N/A
	All requirements a) to h) above are met for the product to be a Class 3R consumer laser product		N/A
7	USER INFORMATION AND LABELLING		P
7.1	Laser product complies with user information, purchasing information, servicing information, and labelling requirements from EN 60825-1:2014 and EN 60825-1:2014/A11:2021		P
	Statement of compliance with EN 50689 included in information for the user	EN 50689 compliance statement provide in information to user, however product is a component for building in. Requirement should be evaluated on the end product level.	P
	Product's intended use as a consumer laser product described in information for the user	Product is a component for building in. Requirement should be evaluated on the end product level.	N/A
	For Class 1 laser products - the following information is provided on explanatory label or added to the respective alternative labels from EN 60825-1:2014 and EN 60825-1:2014/A11:2021: CLASS 1 LASER PRODUCT CONSUMER LASER PRODUCT EN 50689:2021 Reference to EN 50689:2021 is in lieu of or in addition to the reference to EN 60825-1:2014 and EN 60825-1:2014/A11:2021.		N/A

Enclosure 3 – EN 50689:2021 - Safety of laser products – Particular Requirements for Consumer Laser Products

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EN 50689			
Clause	Requirement + Test	Result - Remark	Verdict
	<p>Alternatively, for Class 1 laser products - the labelling requirement may be met in following format:</p> <p style="text-align: center;">CLASS 1 CONSUMER LASER PRODUCT EN 50689:2021</p> <p>Reference to EN 50689:2021 is in lieu of or in addition to the reference to EN 60825-1:2014 and EN 60825-1:2014/A11:2021.</p>	<p>CLASS 1 CONSUMER LASER PRODUCT EN 50689:2021 provided in the user information document</p>	P
	<p>Alternatively, for Class 1 laser products not classified as Class 1 based on EN 60825-1:2014 Cl. 4.4 and EN 60825-1:2014/A11:2021, the same statement may be included in the information for the user.</p>		N/A
	<p>Consumer laser products designed to function as conventional lamps where emission is based on EN 62471 series, labelling requirements given in EN 60825-1:2014 and EN 60825-1:2014/A11:2021 provided.</p>		N/A
	<p>For Class 2 laser products – the following information is provided on the explanatory label</p> <p style="text-align: center;">LASER RADIATION DO NOT STARE INTO BEAM CLASS 2 LASER PRODUCT EN 50689:2021</p> <p>Reference to EN 50689:2021 is in lieu of or in addition to the reference to EN 60825-1:2014 and EN 60825-1:2014/A11:2021.</p>		N/A
	<p>Alternatively, for Class 2 laser products – the labelling requirement may be met in the following format:</p> <p style="text-align: center;">LASER RADIATION DO NOT STARE INTO BEAM CLASS 2 CONSUMER LASER PRODUCT EN 50689:2021</p> <p>Reference to EN 50689:2021 is in lieu of or in addition to the reference to EN 60825-1:2014 and EN 60825-1:2014/A11:2021.</p>		N/A

Enclosure 3 – EN 50689:2021 - Safety of laser products – Particular Requirements for Consumer Laser Products

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EN 50689			
Clause	Requirement + Test	Result - Remark	Verdict
	Requirements of EN 60825-1:2014 Cl. 7.11 and 7.12 (invisible laser radiation, visible laser radiation) and EN 60825-1:2014/A11:2021 met.		P
7.2	For Class 3R consumer laser products		N/A
	In addition to requirements of 7.1, user information provided with the following for Class 3R laser products	Class 1 laser product	N/A
	a) Statement that user should not deliberately irradiate themselves or anyone else intentionally; for intended outdoor use information to avoid non intentional exposure of other people		N/A
	b) Description of the emission indicator		N/A
	c) Technical specifications for control measure to ensure product can only be activated through deliberate action		N/A
	d) That the Class 3R classification was determined with Cs = 1 according to EN 60825-1:2014 and EN 60825-1:2014/A11:2021		N/A
	e) Justification why a Class 3R consumer laser product is necessary for intended application		N/A
	f) Statement that product complies with EN 50689 requirements		N/A
	g) Date of statement of compliance with EN 50689 and identify of manufacturer and/or supplier		N/A
	For Class 3R laser products – the following information is provided on the explanatory label LASER RADIATION AVOID DIRECT EYE EXPOSURE CLASS 3R LASER PRODUCT CONSUMER LASER PRODUCT EN 50689:2021 Reference to EN 50689:2021 is in lieu of or in addition to the reference to EN 60825-1:2014 and EN 60825-1:2014/A11:2021.		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	<p>Alternatively, for Class 3R laser products – the labelling requirement may be met in the following format:</p> <p style="text-align: center;">LASER RADIATION AVOID DIRECT EYE EXPOSURE CLASS 3R CONSUMER LASER PRODUCT EN 50689:2021</p> <p>Reference to EN 50689:2021 is in lieu of or in addition to the reference to EN 60825-1:2014 and EN 60825-1:2014/A11:2021.</p>		N/A

EN 50689			
Clause	Requirement + Test	Result - Remark	Verdict

TABLE: Critical components information					P
Object / part No.	Manufacturer/ trademark	Type / model	Technical data	Standard	Mark(s) of conformity ¹⁾
VCSEL	Princeton Optronics	PQCW-BC-0200-W0945-E33	945nm, 200mW (typical QCW output power)	*	-
Supplementary information:					
¹⁾ Provided evidence ensures the agreed level of compliance. See OD-CB2039. * Evaluated to IEC 60825-1 Ed. 3 (2014) as part of this product and report.					